

FRIED INSTANT NOODLES PRODUCTION LINE

油炸方便面生产线

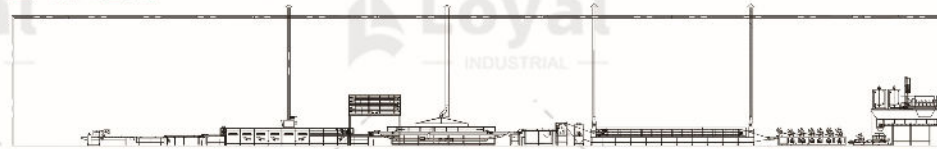


森像系列油炸方便面生产线，工艺先进，产能大，消耗低，自动化程度高，从熟化至冷却工序均采用触摸屏工艺参数预设、光电跟踪、变频调速、PLC程序控制，实现了单机微调、全线联动、同步升降速度程序控制。实现全线同步协调控制，切断刀次数显，面块重量可在不停机状态下调整。和面机采用椭圆型桨叶双轴双速技术，加水更多，物料与水分结合更均匀。熟化机采用静止醒面技术，基本保证了面团熟化的一致性。轧面机采用9对冷硬合金轧辊，面条蒸熟后采用了浸泡着味技术。设备与食品接触表面均采用不锈钢和食品级材料，符合食品卫生标准要求。所出产品具有香、酥、脆，面条爽滑筋道的特点。

The Loyal series fried instant noodle production line has advanced technology, large production capacity, low consumption and high degree of automation. It adopts touch screen process parameter preset, photoelectric tracking, frequency conversion speed regulation and PLC program control from ripening to cooling process, which realizes single-machine micro-adjustment, Full line linkage, synchronous speed up and down program control. It realizes synchronous and coordinated control of the whole line, the number of cutting knives is displayed, and the weight of noodle blocks can be adjusted without stopping the machine. The dough mixer adopts the double-shaft and double-speed technology of elliptical blades, which can add more water and combine materials and water more evenly.



生产线平面图展示 Production Line Floor Plan



油炸方便面生产流程 Fried Instant Noodle Production Processing

原料自动供给→盐水混合计量→双速双轴和面→面团熟化→复合压延→连续压延→出丝成型→蒸面→切断分排→油炸→风冷→输送→包装→入库

Automatic Material Supplying→Alkali Water Mixing Tank→Alkali Water Measuring Device→Flour Mixer→Round Disk Aging Machine→Rolling & Shaping Machine→Steaming Machine→Noodle Cutting And Dividing Machine→Frying Machine→Arranging Machine→Cooling Machine→Conveying Machine→Packaging Machine.

技术参数 Technical Parameter

设备型号 Device model	产量 Yield	蒸汽消耗 Kg/小时 Steam consumption Kg/hour	厂房尺寸 Size of Factor: Model No. (长×宽×高) (m)	开片宽度 Opening width	装机容量 Installed capacity	操作工 (2人) 不含 包装 Operator (2 people) Without packaging
LYN-II 3Y	30,000 pieces/8h	1000-1200	60×6×4.5	216~260	42	4
LYN-II 6Y	60,000 pieces/8h	1200-1400	76×8×4.5	300~330	56	4
LYN-II 8Y	80,000 pieces/8h	1300-1500	76×8×4.5	420~450	68	6
LYN-II 10Y	100,000 pieces/8h	1400-1600	95×8×5.0	420~450	80	6
LYN-II 12Y	120,000 pieces/8h	1800-2000	95×8×5.0	510~550	83	6
LYN-II 16Y	160,000 pieces/8h	2000-2400	110×10×5.5	630~650	106	7
LYN-II 18Y	180,000 pieces/8h	2400-2600	110×10×5.5	720~730	114	7
LYN-II 20Y	200,000 pieces/8h	2600-2800	120×12×5.5	765~800	125	8
LYN-II 25Y	250,000 pieces/8h	3000-3200	120×12×5.5	870~900	140	8